

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

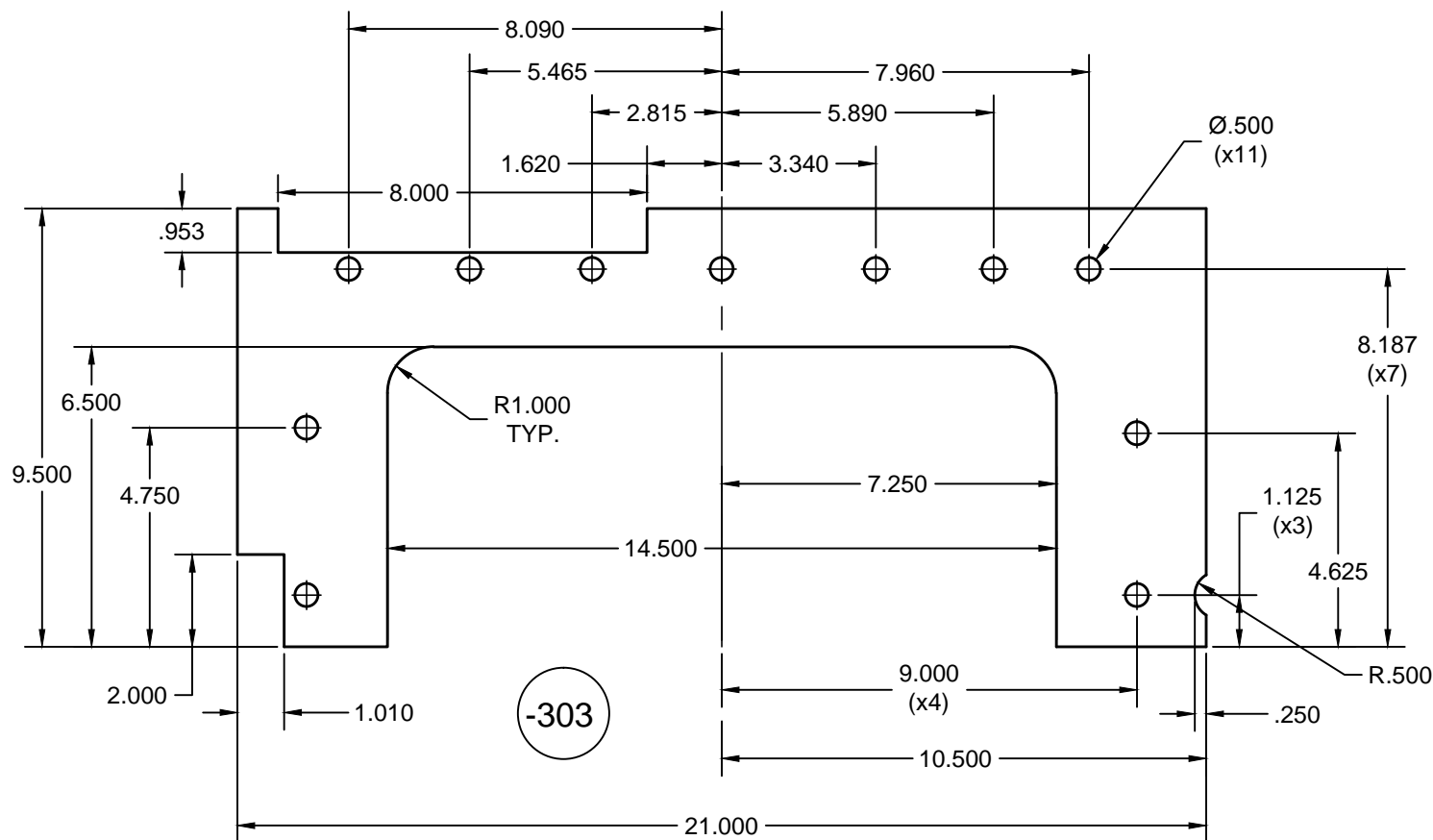
			DRAWN BY: PERRITT		<div><div><div>RB</div></div>RED BARN MACHINE</div>	
			APPROVED			
			HEAT TREAT			
			FINISH SPEC			
			--			
			USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		
			414-100			
			CH-47D			
PART #	QTY	DESCRIPTION			DWG NO.	REV
-404	2	6061 1-1/2 x 1-1/2 x 15 SQ. BAR			145G0124	
-406	2	6061 1-1/2 x 1-1/2 x 17-3/4 SQ. BAR			SCALE NTS	DATE 3-09-06 SHEET 1 of 1

Technical drawing of a mechanical part, likely a base plate or bracket, showing dimensions and features. The drawing includes a top view and a side view. Key dimensions include overall width of 21.000, overall height of 11.000, and various hole diameters (Ø1.000, Ø.375, Ø.500). Features include a central rectangular cutout, rounded corners (R1.000, R.750), and a circular feature labeled -302. The drawing is annotated with numerous dimension lines and callouts.

USED ON MODEL
414-100
CH-47D

 RED BARN MACHINE	
TITLE -201 ASSEM.	
DWG NO. 145G0124	REV
SCALE NTS	DATE 3-20-06 SHEET 1 of 2

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



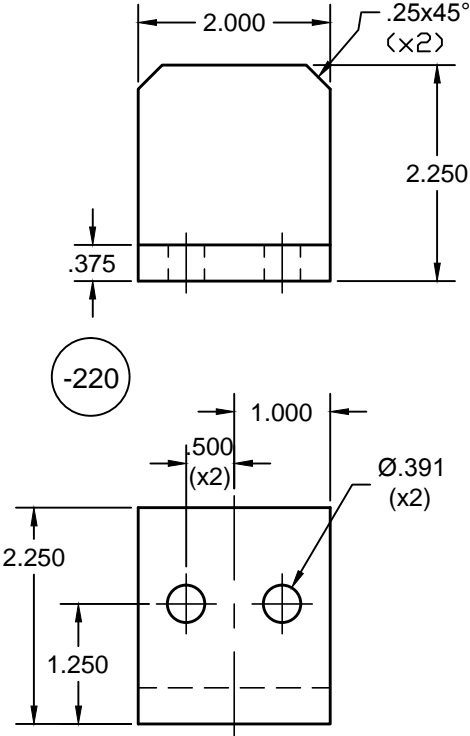
PART #	QTY	DESCRIPTION
-303	1	PHENOLIC .06 x 10 x 21.5

USED ON MODEL
414-100
CH-47D

DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

 RED BARN MACHINE	
TITLE	
-201 ASSEM.	
DWG NO.	145G0124
SCALE	NTS
DATE	3-20-06
SHEET	2 of 2

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



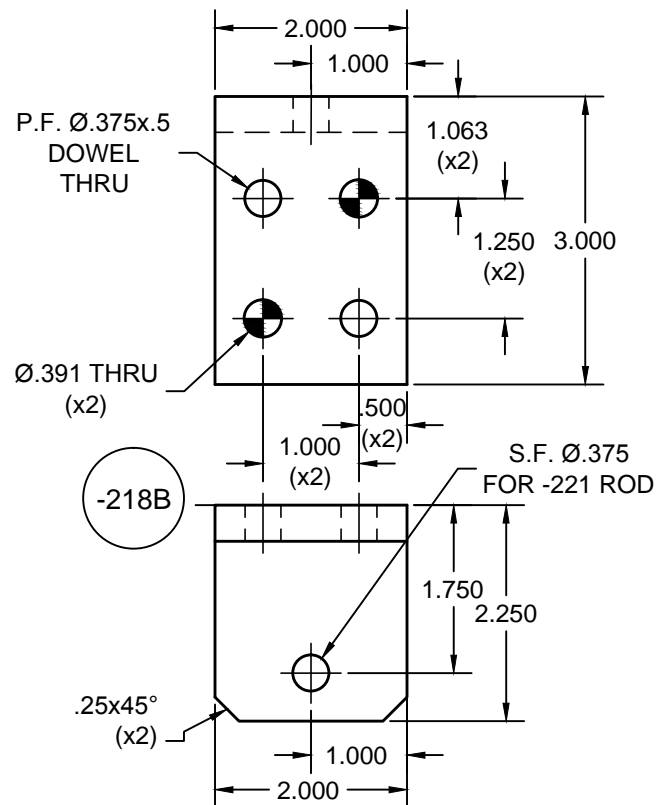
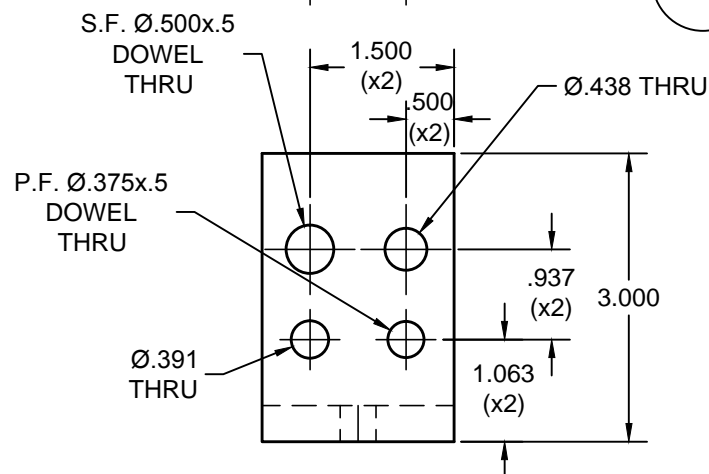
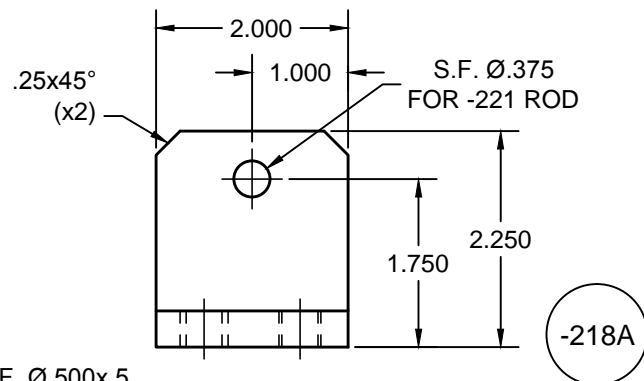
PART #	QTY	DESCRIPTION
-220	2	A-36 ANGLE 3 x 3 x 3/8 x 2 LONG
	2	Ø3/8-16 x 3/4 HEX HD. CAP SCRES

USED ON MODEL
414-100
CH-47D

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TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
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<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>		
TITLE		
-201 ASSEM.		
DWG NO.	145G0124	REV
SCALE	NTS	DATE 3-20-06
SHEET 1 of 3		

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



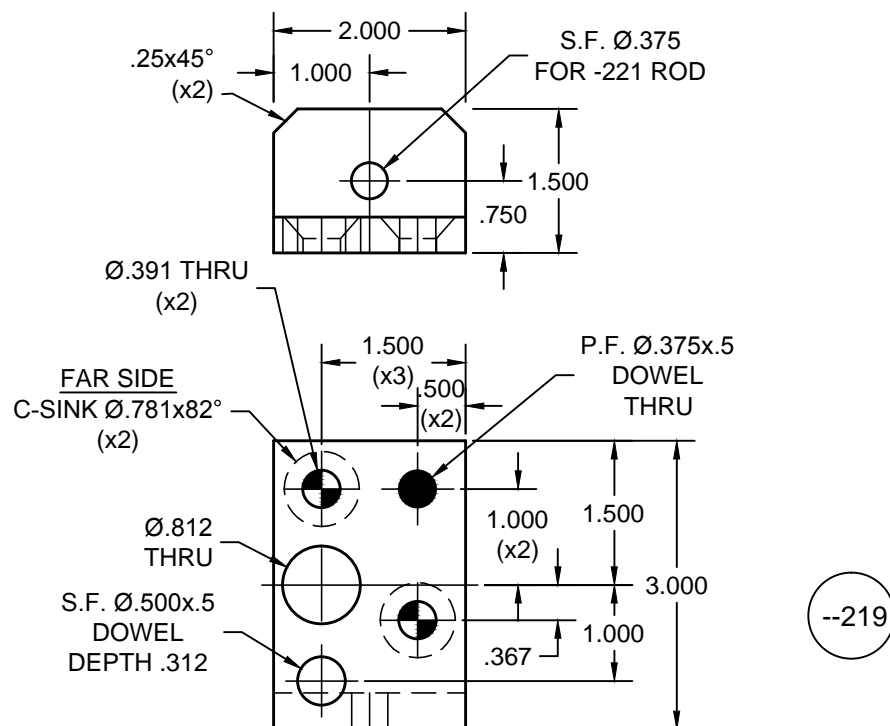
PART #	QTY	DESCRIPTION
-218A	1	A-36 ANGLE 3 x 3 x 3/8 x 2 LONG
-218B	1	A-36 ANGLE 3 x 3 x 3/8 x 2 LONG

USED ON MODEL
414-100
CH-47D

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FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE -201 ASSEM.	
DWG NO. 145G0124	REV
SCALE NTS	DATE 3-20-06
SHEET 1 of 3	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #	QTY	DESCRIPTION
-219	1	A-36 ANGLE 3 x 3 x 3/8 x 2 LONG

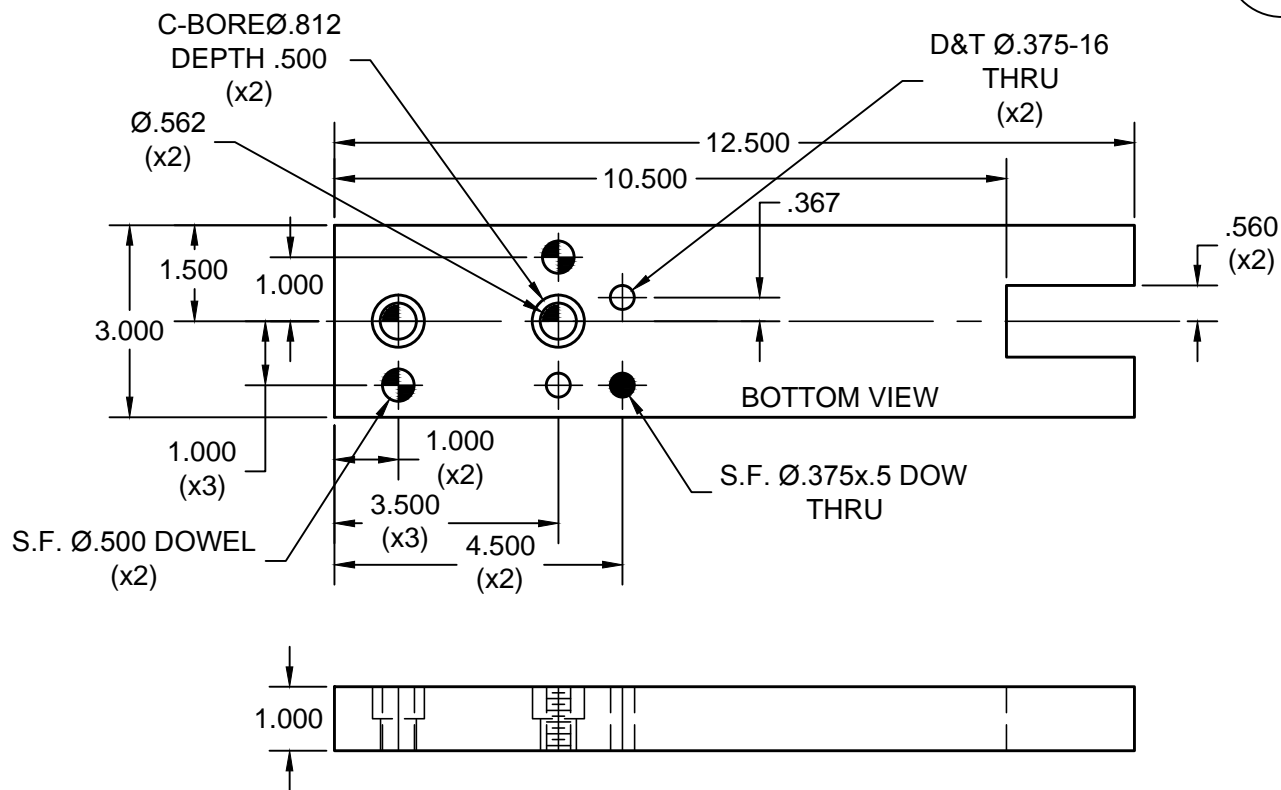
USED ON MODEL
414-100
CH-47D

DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
-201 ASSEM.	
DWG NO.	145G0124
SCALE	NTS
DATE	3-20-06
SHEET	1 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

-232



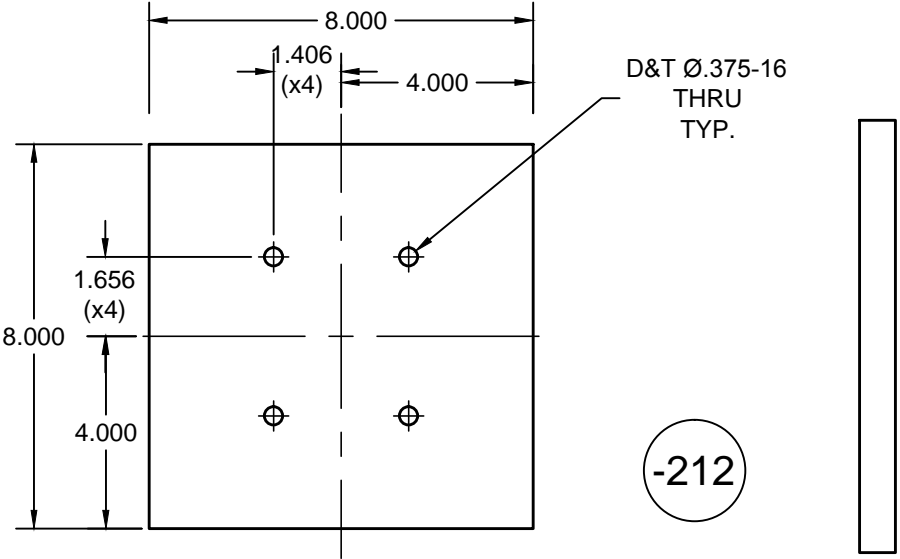
PART #	QTY	DESCRIPTION
-232	1	4140 1 x 3 x 12.5
	1	Ø3/8 x .5 STL. DOWEL
	2	Ø3/8-16 x 1 FL. HD. CAP SCREW
	2	Ø1/2-13 x 1-1/4 HEX HD. CAP SCREW
	2	Ø1/2 x 1 STL. DOWEL

USED ON MODEL
414-100
CH-47D

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HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
-201 ASSEM.	
DWG NO.	145G0124
SCALE	NTS
DATE	3-20-06
SHEET	1 of 4

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



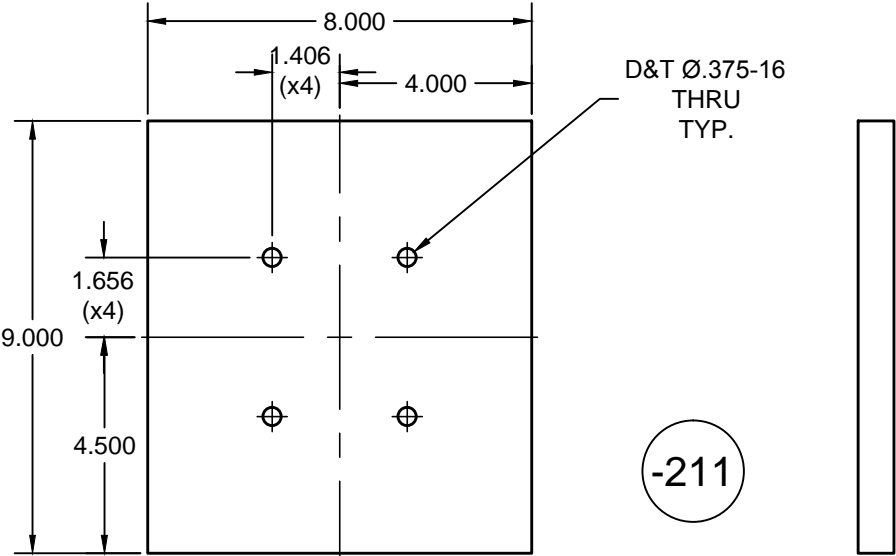
PART #	QTY	DESCRIPTION
-212	2	1018 .75 x 8 x 8 PLATE

USED ON MODEL
414-100
CH-47D

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HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005
.XX ± .01
.X ± .1
FRACTIONS ± 1/32
ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE	
TITLE	
-201 ASSEM.	
DWG NO.	REV
145G0124	
SCALE	DATE
NTS	3-14-06
SHEET	1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



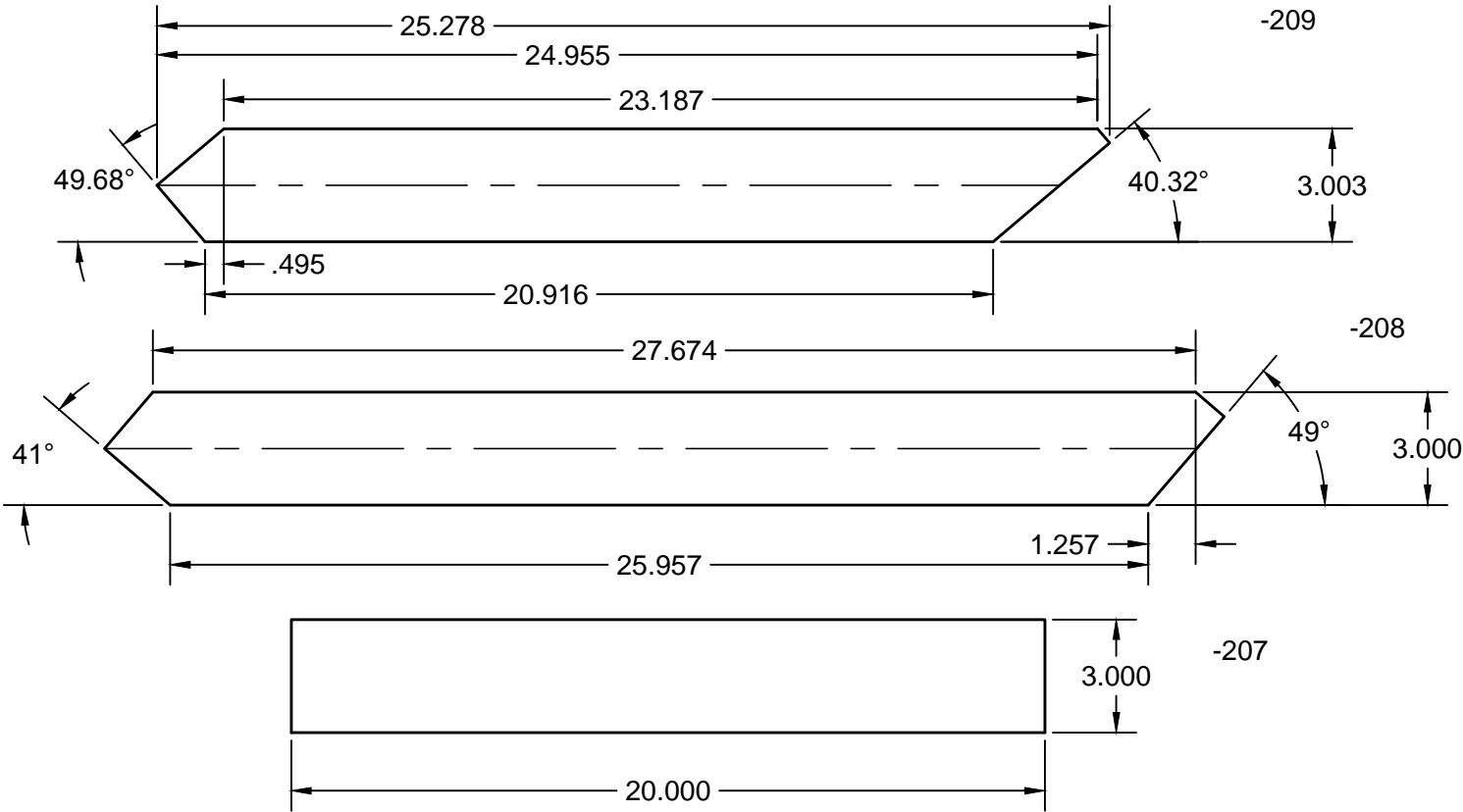
PART #	QTY	DESCRIPTION
-211	4	1018 .75 x 8 x 9 PLATE

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005
.XX ± .01
.X ± .1
FRACTIONS ± 1/32
ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>	
TITLE	
-201 ASSEM.	
DWG NO.	REV
145G0124	
SCALE	DATE
NTS	3-14-06
SHEET	1 of 1

REVISIONS			
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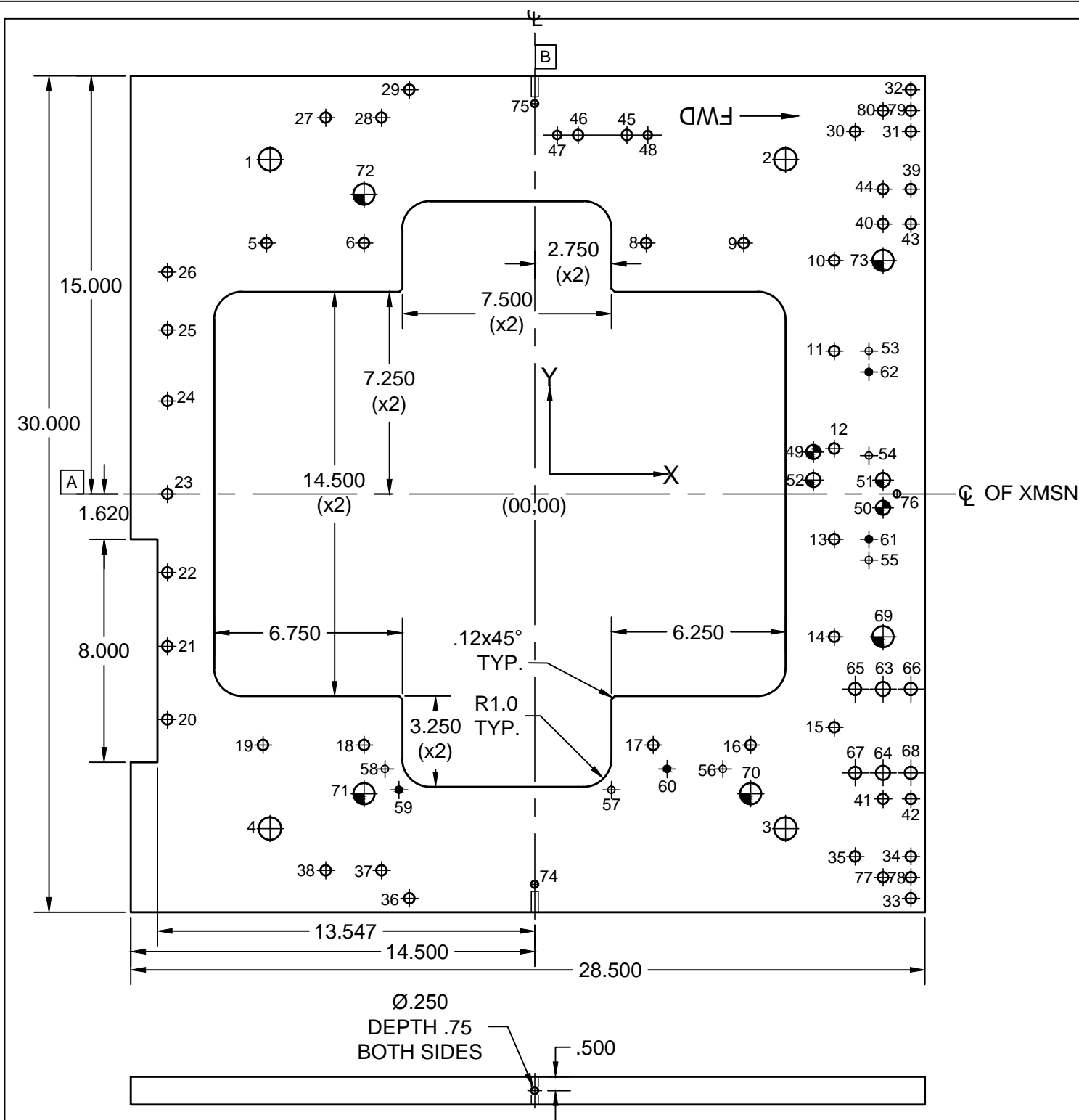


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APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE -401 ASSEM.			
DWG NO. 145G0124			REV
SCALE NTS	DATE 3-09-06	SHEET 1 of 1	

PART #	QTY	DESCRIPTION
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USED ON MODEL
414-100
CH-47D



-301

PART #	QTY	DESCRIPTION
-301	1	6061 1x 30,125 x 28,75 PLATE

HOLE NO.	POSITION (x,y)	DESCRIPTION
1	(-9.500,12.000)	Ø.812 THRU, MNT. HOLE
2	(9.000,12.000)	Ø.812 THRU, MNT. HOLE
3	(9.000,-12.000)	Ø.812 THRU, MNT. HOLE
4	(-9.500,-12.000)	Ø.812 THRU, MNT. HOLE
5	(-9.625,9.000)	Ø.375 THRU. PAN BOLT HOLES
6	(-6.125,9.000)	Ø.375 THRU. PAN BOLT HOLES
8	(4.000,9.000)	Ø.375 THRU. PAN BOLT HOLES
9	(7.500,9.000)	Ø.375 THRU. PAN BOLT HOLES
10	(10.750,8.375)	Ø.375 THRU. PAN BOLT HOLES
11	(10.750,5.125)	Ø.375 THRU. PAN BOLT HOLES
12	(10.750,1.625)	Ø.375 THRU. PAN BOLT HOLES
13	(10.750,-1.625)	Ø.375 THRU. PAN BOLT HOLES
14	(10.750,-5.125)	Ø.375 THRU. PAN BOLT HOLES
15	(10.750,-8.375)	Ø.375 THRU. PAN BOLT HOLES
16	(7.750,-9.000)	Ø.375 THRU. PAN BOLT HOLES
17	(4.250,-9.000)	Ø.375 THRU. PAN BOLT HOLES
18	(-6.125,-9.000)	Ø.375 THRU. PAN BOLT HOLES
19	(-9.750,-9.000)	Ø.375 THRU. PAN BOLT HOLES
20	(-13.187,-8.090)	Ø.375 THRU. PAN BOLT HOLES
21	(-13.187,-5.465)	Ø.375 THRU. PAN BOLT HOLES
22	(-13.187,-2.815)	Ø.375 THRU. PAN BOLT HOLES
23	(-13.187,.000)	Ø.375 THRU. PAN BOLT HOLES
24	(-13.187,3.340)	Ø.375 THRU. PAN BOLT HOLES
25	(-13.187,5.890)	Ø.375 THRU. PAN BOLT HOLES
26	(-13.187,7.960)	Ø.375 THRU. PAN BOLT HOLES
27	(-7.500,13.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
28	(-5.500,13.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
29	(-4.500,14.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
30	(11.500,13.000)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
31	(13.500,13.000)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
32	(13.500,14.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
33	(13.500,-14.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
34	(13.500,-13.000)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
35	(11.500,-13.000)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
36	(-4.500,-14.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
37	(-5.500,-13.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
38	(-7.500,-13.500)	D&T Ø.375-16 THRU, ASSEM. 401&402 HOLES
39	(13.500,10.937)	D&T Ø.375-16 THRU, -218 HOLES
40	(12.500,9.688)	D&T Ø.375-16 THRU, -218 HOLES
41	(12.500,-10.937)	D&T Ø.375-16 THRU, -218 HOLES
42	(13.500,-10.937)	S.F. Ø.375 THRU, -218 PIN

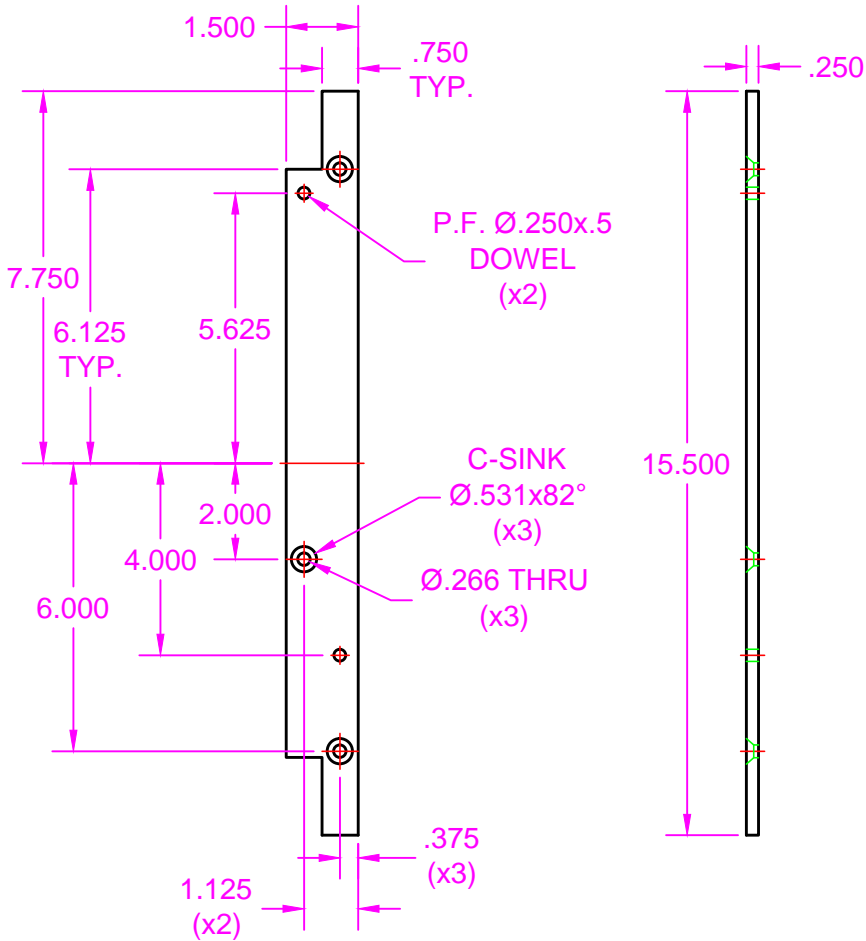
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

HOLE NO.	POSITION (x,y)	DESCRIPTION
43	(13.500,9.688)	S.F. Ø.375 THRU, -218 PIN
44	(12.500,10.937)	S.F. Ø.375 THRU, -218 PIN
45	(3.303,12.785)	S.F. Ø.375 THRU, -413 PIN
46	(1.553,12.875)	S.F. Ø.375 THRU, -413 PIN
47	(.803,12.875)	D&T Ø.3125-18 THRU, -413
48	(4.053,12.875)	D&T Ø.3125-18 THRU, -413
49	(10.000,1.500)	P.F. Ø.500 THRU, -232 PIN
50	(12.500,-.500)	P.F. Ø.500 THRU, -232 PIN
51	(12.500,.500)	D&T Ø.500-13 THRU, -232
52	(10.000,.500)	D&T Ø.500-13 THRU, -232
53	(11.990,5.125)	D&T Ø.25-20 THRU, -411
54	(11.990,1.375)	D&T Ø.25-20 THRU, -411
55	(11.990,-2.375)	D&T Ø.25-20 THRU, -411
56	(6.750,-9.865)	D&T Ø.25-20 THRU, -415
57	(2.750,-10.615)	D&T Ø.25-20 THRU, -415
58	(-5.375,-9.865)	D&T Ø.25-20 THRU, -415
59	(-4.875,-10.615)	S.F. Ø.25 DEPTH .500, -415 PIN
60	(4.750,-9.865)	S.F. Ø.25 DEPTH .500, -415 PIN
61	(11.990,-1.625)	S.F. Ø.25 DEPTH .500, -411 PIN
62	(11.990,4.375)	S.F. Ø.25 DEPTH .500, -411 PIN
63	(12.500,-7.000)	S.F. Ø.500 THRU, -501 PIN
64	(12.500,-10.000)	S.F. Ø.500 THRU, -501 PIN
65	(11.500,-7.000)	Ø.438 THRU, -501 HOLES
66	(13.500,-7.000)	Ø.438 THRU, -501 HOLES
67	(11.500,-10.000)	Ø.438 THRU, -501 HOLES
68	(13.500,-10.000)	Ø.438 THRU, -501 HOLES
69	(12.500,-5.125)	D&T Ø.75-16 THRU, FOR KEENSERTS, &-410
70	(7.750,-10.750)	D&T Ø.75-16 THRU, FOR KEENSERTS, &-410
71	(-6.125,-10.750)	D&T Ø.75-16 THRU, FOR KEENSERTS, &-410
72	(-6.125,10.750)	D&T Ø.75-16 THRU, FOR KEENSERTS, &-410
73	(12.500,8.375)	D&T Ø.75-16 THRU, FOR KEENSERTS, &-410
74	(.000,-14.000)	Ø.250 THRU, CONSTRUCTION HOLES
75	(.000,14.000)	Ø.250 THRU, CONSTRUCTION HOLES
76	(13.000,.000)	Ø.250 THRU, CONSTRUCTION HOLES
77	(12.500,-13.750)	D&T Ø.375-16 THRU, ROD END ANGLE
78	(13.500,-13.750)	D&T Ø.375-16 THRU, ROD END ANGLE
79	(13.500,13.750)	D&T Ø.375-16 THRU, ROD END ANGLE
80	(12.500,13.750)	D&T Ø.375-16 THRU, ROD END ANGLE

DRAWN BY: PERRITT	
CHECKED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
414-100	TOLERANCES ON:
CH-47D	DECIMALS .XXX ± .005 FRACTIONS ± 1/32
	XX ± .01 ANGLES ± 5°
	X ± .1
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE			
TITLE			
WORKSTAND-AFT XMSN			
DWG NO.		145G0124	REV.
SCALE	NTS	DATE 3-27-06	SHEET 6 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



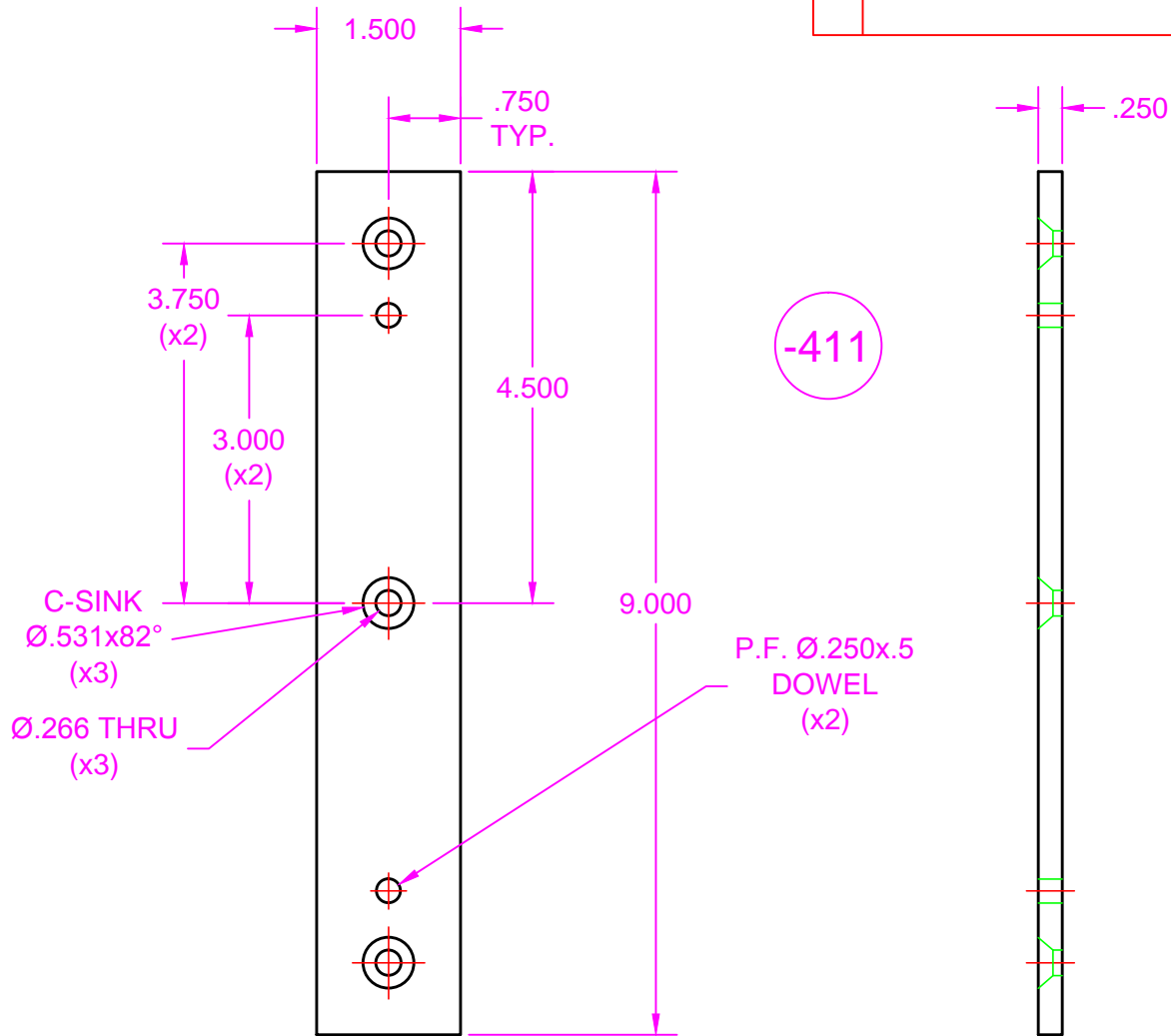
PART #	QTY	DESCRIPTION
-415	1	1018 .25 x 1.5 x 15.625 FL. BAR
	2	Ø1/4 x .5 STL. DOWEL
	3	Ø1/4-20 x 3/4 FL. HD. CAP SCREW

USED ON MODEL
414-100
CH-47D

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TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± 5°
.XX ± .01	
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UNLESS OTHERWISE SPECIFIED	
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015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

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TITLE		
-201 ASSEM.		
DWG NO.	145G0124	
SCALE	NTS	DATE 3-09-06
SHEET	1	of 5

REVISIONS			
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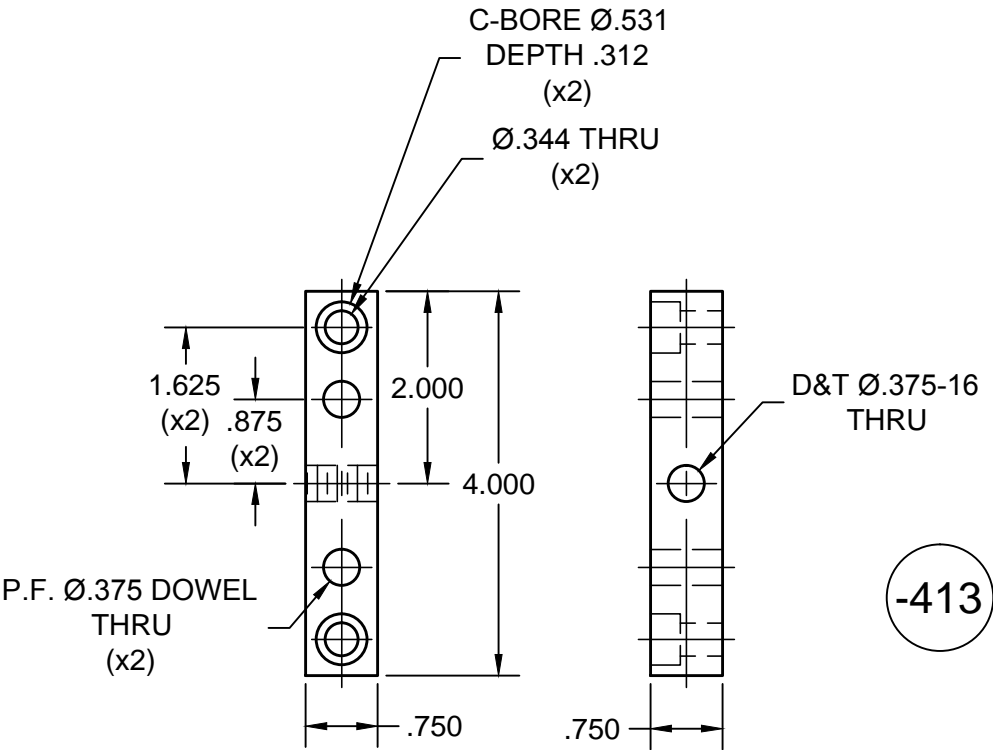
PART #	QTY	DESCRIPTION
-411	1	6061 .25 x 1.5 x 9.125 FL. BAR
	2	Ø1/4 x .5 STL. DOWEL
	3	Ø1/4-20 x 3/4 FL. HD. CAP SCREW

USED ON MODEL
414-100
CH-47D

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TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RB RED BARN MACHINE			
TITLE			
-201 ASSEM.			
DWG NO.			
145G0124			
SCALE			
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1 of 4			

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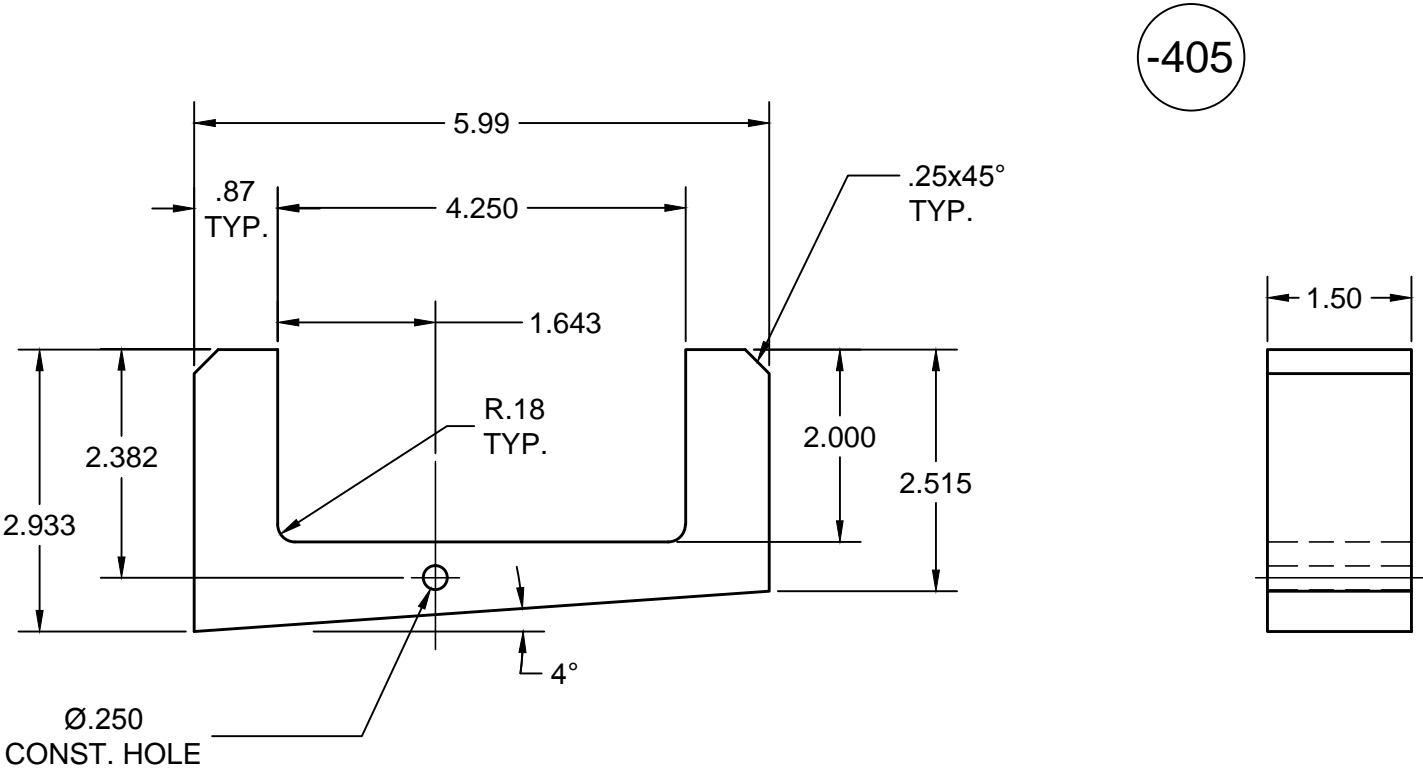
PART #	QTY	DESCRIPTION
-413	1	1018 .75 x .75 x 4.125 SQ. BAR
	2	Ø5/16-18 x1.25 HEX HD. CAP SCREW
	2	Ø3/8 x1 STL. DOWEL

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414-100
CH-47D

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HEAT TREAT	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± 5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
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<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>		
TITLE		
-201 ASSEM.		
DWG NO.	145G0124	REV
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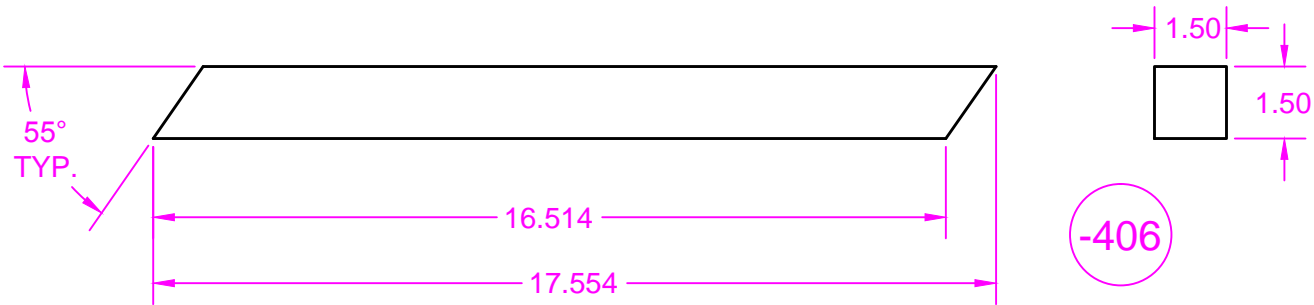
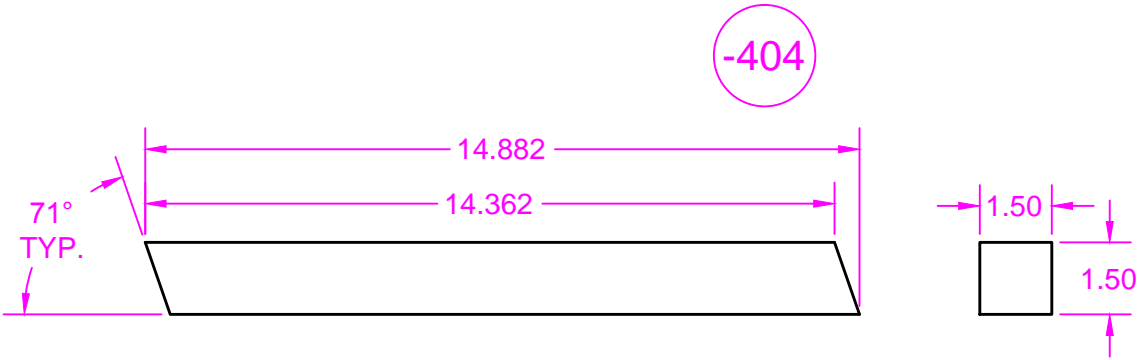
DRAWN BY:	PERRITT
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HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX	± .005
.XX	± .01
.X	± .1
FRACTIONS ± 1/32	
ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE			
-401 ASSEM.			
DWG NO.			REV
145G0124			
SCALE	NTS	DATE	3-09-06
SHEET		1 of 2	

PART #	QTY	DESCRIPTION
-405	2	6061 ALUM 1.5 x 3.125 x 6.25
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USED ON MODEL
414-100
CH-47D

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



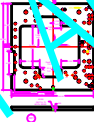
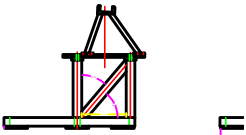
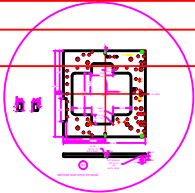
PART #	QTY	DESCRIPTION
-404	2	6061 ALUM 1.5 x 1.5 x 15.5 SQ. BAR
-406	2	6061 ALUM 1.5 x 1.5 x 18.25 SQ. BAR

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC --
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE -401 ASSEM.			
DWG NO. 145G0124		RI	
SCALE NTS	DATE 3-09-06	SHEET 1 of 1	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



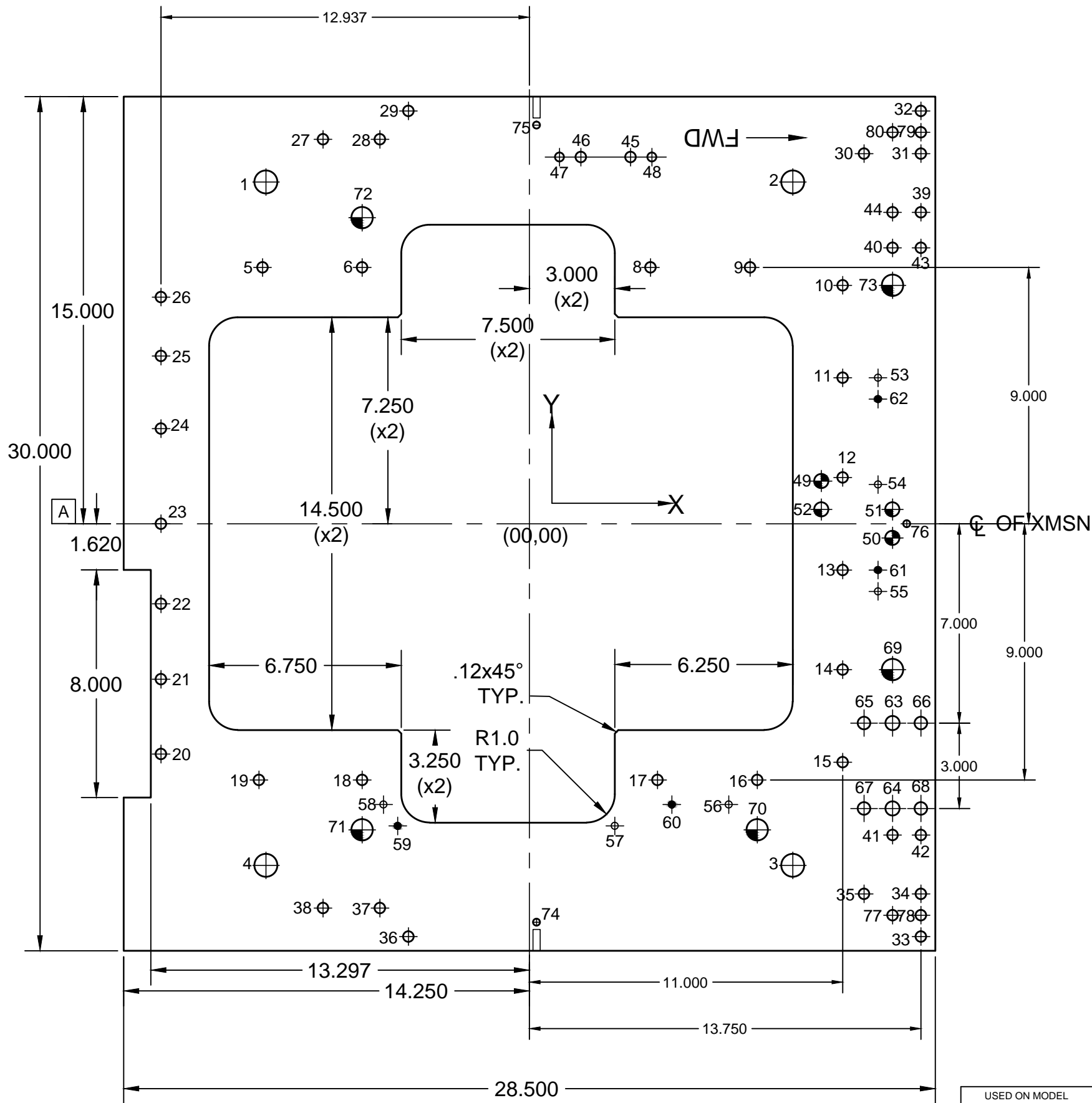
NOT APPROVED FOR PRODUCTION

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES Ø15 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

<div>RB</div> RED BARN MACHINE		
TITLE		
TITLE		
DWG NO.	PART #	RI
SCALE	DATE	SHEET
NTS	2-23-06	1 of 1



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

		DRAWN BY: PERRITT		<div><div><div>RB</div></div>RED BARN MACHINE</div>					
		CHECKED							
		HEAT TREAT							
		FINISH SPEC							
USED ON MODEL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ±.5°		TITLE					
414-100									
CH-47D									
		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DWG NO.		REV.			
				PART #					
				SCALE		DATE		SHEET	
				NTS		2-23-06		1 of 1	